

# MASTER LINKS



Sizes from 1/2" to 1-1/2" are **\*Forged Oblong Master Links** and are embossed with a Product Identification Code (PIC) for material traceability, along with the size and name "YOKE". Full certificates available on request

WLL 5:1 Pounds	Trade size	Inside length	Inside width	Dia.	Wt lbs	Pcs. Box	Standard 8-003
							Part Number
7,000	*1/2"	4.72	2.76	0.55	1.1	40	28-1/2"ML
9,000	*5/8"	5.51	3.15	0.67	1.6	30	28-5/8"ML
12,300	*3/4"	5.91	3.54	0.75	2.4	20	28-3/4"ML
14,000	*7/8"	6.30	3.74	0.87	3.5	16	28-7/8"ML
24,360	*1"	7.48	4.33	0.98	5.1	7	28-1"ML
30,000	*1-1/8"	7.09	4.13	1.10	5.9	8	28-1-1/8"ML
36,000	*1-1/4"	7.87	4.72	1.18	7.6	5	28-1-1/4"ML
42,000	*1-3/8"	9.45	5.51	1.34	11.7	3	28-1-3/8"ML
54,300	*1-1/2"	9.84	5.91	1.50	15.8	3	28-1-1/2"ML

## Scaw Metals Welded Master Links – 4:1 safety Tested in accordance to EN 1677 - \*\* Welded Oblong Master Links

77,162	**1-3/4"	11.75	7.07	1.77	26.8	bulk	453.72	28-1-3/4"ML
99,208	**2"	14.37	8.11	1.96	36.6	bulk	693.38	28-2"ML
142,600	**2-1/4"	17.37	9.14	2.36	64.4	bulk	1271.10	28-2-1/4"ML
194,600	**2-3/4"	19.00	10.25	2.75	97.6	bulk	2077.65	28-2-3/4"ML



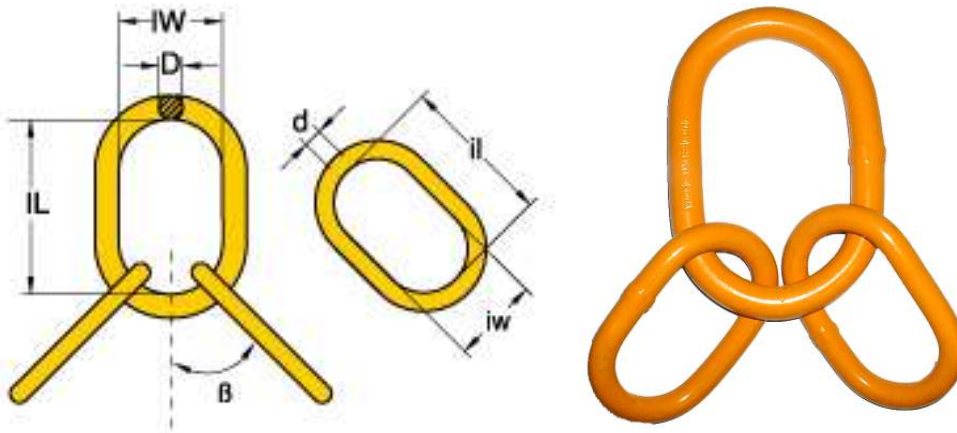
Yoke Plant - CNC Machine



Yoke Plant - Forging Press 2500 Ton & 1500 Ton



# MASTER LINK SUB ASSEMBLIES



**Enlarge Oblong Master Link Assembly - Scaw Metals** - Designed for use with chain & wire rope.

WLL (tonnes) 45° to horizontal @4:1	Dimensions (mm)						Weight Kg	Part Number
	D	IL	IW	d	il	iw		
4.15	16	150	75	16	90	50	1.3	28-7-8MLA
5.8	22	270	140	16	150	75	3.8	28-5/16MLA
8.5	22	162	90	20	140	70	3.6	28-3/8MLA
14.5	28	200	110	22	140	70	5.5	28-1/2MLA
23	36	270	140	28	190	100	11.9	28-5/8MLA
35	45	320	175	36	225	125	23.5	28-3/4MLA
45	50	350	195	40	260	130	32.3	28-7/8MLA
60	60	430	230	50	350	195	63.9	28-1MLA
85.2	70	480	260	60	410	220	102.6	28-1-1/4MLA

Part Number	Size mm	WLL 5:1 lbs @ 60° horiz.	WLL 5:1 lbs @ 45° horiz.	WLL 5:1 lbs @ 30° horiz.	WLL 4:1 lbs @ 60° horiz.	WLL 4:1 lbs @ 45° horiz.	WLL 4:1 lbs @ 30° horiz.
28-7-8MLA	16	8,960	7,320	5,170	11,210	9,150	6,460
28-5/16MLA	22	12,530	10,230	7,230	15,660	12,790	9,040
28-3/8MLA	22	18,360	14,990	10,600	22,950	18,740	13,250
28-1/2MLA	28	31,320	25,570	18,080	39,150	31,960	22,600
28-5/8MLA	36	49,680	40,560	28,680	62,100	50,700	35,850
28-3/4MLA	45	75,600	61,700	43,600	94,500	77,100	54,500
28-7/8MLA	50	97,200	79,400	56,100	121,500	99,300	70,100
28-1MLA	60	129,600	105,800	74,820	162,000	132,300	93,500
28-1-1/4MLA	70	184,000	150,300	106,200	230,000	187,900	132,800

